



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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008317

D135-1054-043
Job Sheet 186781



Part No: D135-1054-043

Job Qty: 2 pcs

Part Name: EC135/145 OEM Replacement Wearplate - Float, LH/RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 12/21/18

Created By: Jesse White

Type: Stock

Description: SIOP

Note: IIN-D135-1054 REV.A IPP REV:A 18.05.08 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	12/21/18		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S156618



Part: D135 - 1054 - 043

Job No: 186781

Serial No/Batch: S156618

Revision: A

Inspector:

Exp Date:

Instructions: TC PDA 18-7 Issue 1, TC PDA 18-8 Issue 1

Dart Aerospace Ltd.
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CANADA
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120 QC 4	2 pcs	12/21/18	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
130 Packaging 3-1 - Stock - B4B	2 pcs	12/21/18	0.00 0.00	QC 4 - 6	DAS 69 9-89
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	DAS 69 9-89
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
Packaging 3 - 7 - B4B					
Packaging 3 - 8 - B4B					
Packaging 3 - 9 - B4B					
Packaging 3 - 10 - B4B					
Packaging 3 - 11 - B4B					
Packaging 3 - 12 - B4B					
Packaging 3 - 13 - B4B					
Packaging 3 - 14 - B4B					
Packaging 3 - 15 - B4B					
Packaging 3 - 16 - B4B					
Packaging 3 - 17 - B4B					
Packaging 3 - 18 - B4B					
Packaging 3 - 19 - B4B					
Packaging 3 - 20 - B4B					
Packaging 3 - 21 - B4B					
Packaging 3 - 22 - B4B					
Packaging 3 - 23 - B4B					
Packaging 3 - 24 - B4B					
Packaging 3 - 25 - B4B					
Packaging 3 - 26 - B4B					
Packaging 3 - 27 - B4B					
Packaging 3 - 28 - B4B					
Packaging 3 - 29 - B4B					
Packaging 3 - 30 - B4B					
Packaging 3 - 31 - B4B					
Packaging 3 - 32 - B4B					
Packaging 3 - 33 - B4B					
Packaging 3 - 34 - B4B					
Packaging 3 - 35 - B4B					
Packaging 3 - 36 - B4B	DAS 21 9-89				
140 DC - 1 - B4B	2 pcs	12/21/18	0.00 0.00	DC - 1 - B4B	
180 QC 21 - FG	2 pcs	12/21/18	0.00 0.00	DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	DAS 21 9-89
Part Op 110 - (Pick Kit)					
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					
130 - Identify and pack for shipping as per PPP D135-1054-043 Location: _____					
140 - (Document Control) Photocopy blue file and create labels as per PPP D135-1054-043 chg 001					
180 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5564-041	EC135/145 OEM Wearplate Assy - FWD, LH/RH	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5151593
D5565-041	EC135/145 OEM Wearplate Assy - Float Skid AFT, LH/RH	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5151466
D5565-043	EC135/145 OEM Wearplate Assy - Float Skid AFT BENT, LH/RH	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5151339

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5564-041	2	0	0
	D5565-041	2	0	0
	D5565-043	2	1	0

Part Specifications

Specifications could not be found.

Plex 1/30/19 9:05 AM Dart.Hadley.Shannon



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					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/21/18	12/21/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	2 pcs	12/21/18	12/21/18	0.00	0.00	Packaging1-5		
120	QC	2 pcs	12/21/18	12/21/18	0.00	0.00	QC4		
130	Packaging	2 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-2		
140	DC	2 pcs	12/21/18	12/21/18	0.00	0.00	DC		
180	QC21-FG	2 Ea	12/21/18	12/21/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D135-1054-043 Location: _____
Descriptions: 140 - Photocopy blue file and create labels as per PPP D135-1054-043 chg 001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5564-041	EC135/145 OEM Wearplate Assy - FWD, LH/RH	2 Ea (1 ea)	90-Start up Operation	
D5565-041	EC135/145 OEM Wearplate Assy - Float Skid AFT, LH/RH	2 Ea (1 ea)	90-Start up Operation	
D5565-043	EC135/145 OEM Wearplate Assy - Float Skid AFT BENT, LH/RH	2 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5564-041	2	0	0
	D5565-041	2	0	0
	D5565-043	2	1	0

Part Specifications

Specifications could not be found.

Plex 11/21/18 10:32 AM dart.white.jesse